**Thomas Scientific** 

# Cleanroom Solutions Catalog









Thomas Scientific's cleanroom product guide features the most utilized cleanroom apparel styles used in a wide variety of controlled environment applications. These exceptionally tailored products are produced in ISO 9001 Certified Manufacturing Facilities, maintaining high-quality workmanship and consistently clean packaging for your most critical environments.

With the introduction of CE-Force™ branded products, Thomas Scientific is committed to the development and expansion of its controlled environment portfolio. New product designs are in development to support technologies for expanding controlled environment industries.

Thomas Scientific Controlled Environment Specialists are poised to provide custom-design apparel solutions for your unique work environment. Contact your Thomas Scientific representative for details.

Maximum concentration limits (particles/m³ of air) for particles equal to and larger than the sizes listed below.

| Class | FED STD 209E<br>Equivalent | 0.1 micron | 0.2 micron | 0.3 micron | 0.5 micron | 1 micron  | 5 micron |
|-------|----------------------------|------------|------------|------------|------------|-----------|----------|
| ISO 1 |                            | 10         | 2          |            |            |           |          |
| ISO 2 |                            | 100        | 24         | 10         | 4          |           |          |
| ISO 3 | 1                          | 1,000      | 237        | 102        | 35         | 8         |          |
| ISO 4 | 10                         | 10,000     | 2,370      | 1,020      | 352        | 83        |          |
| ISO 5 | 100                        | 100,000    | 23,700     | 10,200     | 3,520      | 832       | 29       |
| ISO 6 | 1,000                      | 1,000,000  | 237,000    | 102,000    | 35,200     | 8,320     | 293      |
| ISO 7 | 10,000                     |            |            |            | 352,000    | 83,200    | 2,930    |
| ISO 8 | 100,000                    |            |            |            | 3,529,000  | 832,000   | 29,300   |
| ISO 9 |                            |            |            |            |            | 8,320,000 | 293,000  |

## Table of Contents

| Table of Contents  |   |  |  |  |
|--|---|--|--|--|
| Apparel  Lab Coats, Coveralls, Frocks & SleevesPages 3 - 5  Apparel Sizing ChartPage 4 | Apparel - CE Gloves  Nitrile Gloves Page 11  Floor Mats Page 12                                   |  |  |  |
| Apparel - CE Basic Accessories  Bouffant Caps, Beard Covers, Hoods                     | Stationery Paper & NotebooksPage 13 Sticky Notes, Pens, Markers, Binders, Sheet ProtectorsPage 14 |  |  |  |
| Apparel - CE Shoe Covers   |   |  |  |  |
| General ProtectionPage 8 High Grip ProtectionPages 9 - 10                              |   |  |  |  |

# XtraClean™ Polypropylene XC7000 Series Lab Coats & Coveralls

This economical protective apparel is made of an anti-static treated polypropylene. The cloth-like material is lightweight, breathable and durable for cool comfort all day. Ideal for non-hazardous applications in a dry setting.



#### XC7020 Series Lab Coats

- White
- Elastic wrists
- · Standard collar
- 5 snap closure

Case: 30

| Thomas No. | Size     |
|------------|----------|
| 20A00J366  | Small    |
| 20A00J367  | Medium   |
| 20A00J368  | Large    |
| 20A00J369  | X-Large  |
| 20A00J370  | 2X-Large |
| 20A00J371  | 3X-Large |
| 20A00J372  | 4X-Large |
| 204001373  | 5X-Large |



- White Knit wrists
- Knit collar
- Snap closure

| • | 3 | poc | kets |
|---|---|-----|------|
|---|---|-----|------|

| '          | <b>Case:</b> 30 |
|------------|-----------------|
| Thomas No. | Size            |
| 20A00L745  | Small           |
| 20A00L746  | Medium          |
| 20A00L747  | Large           |
| 20A00L748  | X-Large         |
| 20A00L749  | 2X-Large        |
| 20A00L750  | 3X-Large        |
| 20A00L751  | 4X-Large        |
| 20A00L752  | 5X-Large        |



## XC7214B Series Lab Coats

- Knit wrists
- Knit collar Snap closure
- 3 pockets

| C     | 20 |
|-------|----|
| Case: | 30 |

| Thomas No. | Size     |
|------------|----------|
| 20A00L737  | Small    |
| 20A00L738  | Medium   |
| 20A00L739  | Large    |
| 20A00L740  | X-Large  |
| 20A00L741  | 2X-Large |
| 20A00L742  | 3X-Large |
| 20A00L743  | 4X-Large |
| 20A00L744  | 5X-Large |



#### XC7030 Coveralls

- White
- Elastic wrists & ankles

| • | Stanuaru | COI |
|---|----------|-----|
|   | Zipper   |     |

|            | <b>Case:</b> 25 |
|------------|-----------------|
| Thomas No. | Size            |
| 20A00J375  | Medium          |
| 20A00J376  | Large           |
| 20A00J377  | X-Large         |
| 20A00J378  | 2X-Large        |
| 20A00J379  | 3X-Large        |
| 20A00J380  | 4X-Large        |
| 20A001381  | 5X-Large        |



| XC7000 Material  |                                  |              |
|--|----------------------------------|--------------|
| Physical Properties  |                                  |              |
| Test Item  | Test Standard                    | Result       |
| Weight (g/m²)  | ASTM D3776/D-3776M-20 (option C) | 39.0         |
| Ball Burst Strength, lbf                                     | ASTM D3787-16                    | 17.1         |
| Mullen Burst Strength, psi                                   | ASTM D3786/D3786M-18             | 20.0         |
| <b>Tearing Strength</b><br>Length, lbf<br>Width, lbf         | ASTM D5587-15                    | 17.1<br>6.9  |
| Tensile Strength<br>Length, lbf<br>Width, lbf                | ASTM D 5034-09, Grab Method      | 20.7<br>18.0 |
| Particle Shedding (Helmke Drum)                              | IEST-RP-CC003.4                  | Category II  |
| Electrostatic Decay of Fabric                                | FTMS 101C - Method 4046          | PASS         |
| Barrier Properties   |                                  |              |
| Bacterial Filtration Efficiency                              | ASTM F2101                       | 35%          |
| Differential Pressure (mm H <sup>2</sup> O/cm <sup>2</sup> ) |                                  | 3.56         |

## See Page 4 for Apparel Sizing Chart

## Basic Controlled Environment Protection Guideline

| Protection Product | ISO 8 | ISO 7 | ISO 6 | ISO 5 non-sterile |
|--------------------|-------|-------|-------|-------------------|
| Frock              | R     | R     | AS    | AS                |
| Labcoat            | AS    | NR    | NR    | NR                |
| Coverall           | AS    | AS    | R     | R                 |
| Hair Cover         | R     | R     | R     | R                 |
| Beard Cover/Hood   | R     | R     | R     | R                 |
| Facemask           | R     | R     | R     | R                 |
| Shoe Cover         | AS    | R     | R     | R                 |
| Cleanroom Glove    | AS    | R     | R     | R                 |
| Sticky Mat         | R     | R     | R     | R                 |

Key: "R" Recommended; "AS" Application Specific; "NR" Not Recommended

## XtraClean™SMS XC8000 Series Lab Coats

The XC 3-layer SMS fabric provides breathable comfort with a cloth-like feel. The polypropylene filtration layer is ideal for an all day cool and protects against light liquid splash.



#### XC8614W Series Lab Coats

- White
- Knit wrists
- Knit collarSnap closure
- 3 pockets

Case: 30

| Thomas No. | Size     |
|------------|----------|
| 20A00K926  | Small    |
| 20A00K927  | Medium   |
| 20A00K928  | Large    |
| 20A00K929  | X-Large  |
| 20A00K930  | 2X-Large |
| 20A00K931  | 3X-Large |



#### XC8614B Series Lab Coats

- Blue
- Knit wrists
- Knit collar
- Snap closure
- 3 pockets

  Case: 30

| Thomas No. | Size     |
|------------|----------|
| 20A00K920  | Small    |
| 20A00K921  | Medium   |
| 20A00K922  | Large    |
| 20A00K923  | X-Large  |
| 20A00K924  | 2X-Large |
| 20A00K925  | 3X-Large |



| Physical Properties  |  |              |
|--|--|--------------|
| Test Item  | Test Standard                            | Result       |
| Weight (g/m²)  | ASTM D3776/D-3776M-20 (Option C)         | 64.1         |
| Ball Burst Strength, lbf                                     | ASTM D3787-16                            | 151.5        |
| Mullen Burst Strength, psi                                   | ASTM D3786/D3786M-18                     | 38.0         |
| <b>Tearing Strength</b><br>Length, lbf<br>Width, lbf         | ASTM D5587-15                            | 18.5<br>9.6  |
| <b>Tensile Strength</b><br>Length, lbf<br>Width, lbf         | ASTM D 5034-09, Grab Method              | 43.2<br>27.9 |
| Water Vapor Transmission, g/24h/m²                           | ASTM E96/E96M-16 (Procedure B)           | 1034         |
| Particle Shedding (Helmke Drum)                              | IEST-RP-CC003.4                          | Category I   |
| Electrostatic Decay of Fabric                                | FTMS 101C - Method 4046                  | PASS         |
| Barrier Properties   |  |              |
| Bacterial Filtration Efficiency                              | ASTM F2101-19                            | 96%          |
| Differential Pressure (mm H <sup>2</sup> O/cm <sup>2</sup> ) |  | 6.16         |
| Water Resistance, Impact                                     | AATCC 42-2017e                           | 0.00         |
| Synthetic Blood Resistance<br>Penetration, 100%              | ASTM F1670/F1670M-2017,<br>(Procedure B) | PASS         |

# **Apparel Sizing Chart**

ANSI/ISEA 101-2014 Recommended Sizing Chart for Limited Use Disposable Apparel



# XtraClean™Microporous XC6000 Series Frocks, Coveralls & Sleeves

XC microporous fabric is a low linting protective fabric ideal for cleanroom use. It is latex-free and anti-static treated. It has a heavyweight blend of polyethylene and polypropylene that creates a membrane suitable for some hazardous liquids, blood-borne pathogens and where liquid splash is a concern. The polypropylene filtration layer is ideal for an all day cool and protects against light liquid splash.



#### Microporous XC6000 Series Frocks

- White
- Elastic wrists
- Mandarin collar
- 5-Snap closure

| Case | • 30 |
|------|------|

| Thomas No. | Size     |
|------------|----------|
| 20A00J455  | Small    |
| 20A00J456  | Medium   |
| 20A00J457  | Large    |
| 20A00J458  | X-Large  |
| 20A00J459  | 2X-Large |
| 20A00J460  | 3X-Large |
| 20A00J461  | 4X-Large |
| 204001462  | 5X-Large |



#### Microporous XC6000 Series Coveralls

- White
- Elastic wrists & ankles
- Standard collar
- Zipper

#### Case: 25

| Thomas No. | Size     |
|------------|----------|
| 20A00J463  | Small    |
| 20A00J464  | Medium   |
| 20A00J465  | Large    |
| 20A00J466  | X-Large  |
| 20A00J467  | 2X-Large |
| 20A00J468  | 3X-Large |
| 20A00J469  | 4X-Large |
| 20A00J470  | 5X-Large |



#### Microporous XC6000 Series Sleeves

- White
- Elastic bound ends
- Case: 200

| Thomas No. | Size |
|------------|------|
| 20A00J454  | 18"  |

| Physical Properties                                  |  |              |
|--|--|--------------|
| Test Item  | Test Standard                            | Result       |
| Weight (g/m²)  | ASTM D3776/D-3776M-20 (Option C))        | 57.7         |
| Ball Burst Strength, lbf                             | ASTM D3787-16                            | 105.0        |
| Mullen Burst Strength, psi                           | ASTM D3786/D3786M-18                     | 32           |
| Tearing Strength<br>Length, lbf<br>Width, lbf        | ASTM D5587-15                            | 11.5<br>4.8  |
| <b>Tensile Strength</b><br>Length, lbf<br>Width, lbf | ASTM D 5034-09, Grab Method              | 29.2<br>18.4 |
| Water Vapor Transmission, g/24h/m²                   | ASTM E96/E96M-16 (Procedure B)           | 878          |
| Particle Shedding (Helmke Drum)                      | IEST-RP-CC003.4                          | Category II  |
| Electrostatic Decay of Fabric                        | AATCC TM 76-2000e3(2018)e                | PASS         |
| Barrier Properties                                   |  |              |
| Water Resistance, Impact                             | AATCC 42-2017e                           | 0.00         |
| Synthetic Blood Resistance<br>Penetration, 100%      | ASTM F1670/F1670M-2017,<br>(Procedure B) | PASS         |
| Chemical Resistance                                  |  |              |
| Household Bleach 100%                                | ASTM F903-03                             | PASS         |
| Hydrogen Peroxide                                    | ASTM F903-03                             | PASS         |
|  |  |              |

ASTM F903-03

ASTM F903-03

XC6000 Material

See Page 4 for Apparel Sizing Chart

Phosphoric Acid 85%

Sulfuric Acid 70%

PASS

XtraClean™ Bouffant Caps & Beard Covers

XC bouffant caps are made of a spun-bonded polypropylene fabric. The elastic band is latex-free and available in several sizes for full coverage. They are packaged flat or pleated in a variety of colors.

XC beard covers are made from a light-weight, spun bound polypropylene material. The elastic band is latex-free for a secure fit.

| Thomas No.                             | Description                          | Case Qty. |
|--|--------------------------------------|-----------|
| Bouffant Caps                          |                                      |           |
| 20A00J384                              | XC2100-B5 Bouffant Cap, Blue, 21"    | 500       |
| 20A00J385                              | XC2100-W5 Bouffant Cap, White, 21"   | 500       |
| 20A00J386                              | XC2400-B5 Bouffant Cap, Blue 24"     | 500       |
| 20A00J387                              | XC2400-W5 Bouffant Cap, White, 24"   | 500       |
| 20A00J388                              | XC2100-W1 Bouffant Cap, White, 21"   | 1000      |
| 20A00J389                              | XC2400-B1 Bouffant Cap, Blue, 24"    | 1000      |
| 20A00J390                              | XC2400-W1 Bouffant Cap, White, 24"   | 1000      |
| 20A00J391                              | XC2600-W1 Bouffant Cap, White, 26"   | 1000      |
| Pleated Bouffant Caps - Double Elastic |                                      |           |
| 20A00M387                              | Pleated Bouffant Cap, White, 21"     | 1000      |
| 20A00M388                              | Pleated Bouffant Cap, White, 24"     | 1000      |
| 20A00M389                              | Pleated Bouffant Cap, Blue, 21"      | 1000      |
| 20A00M390                              | Pleated Bouffant Cap, Blue, 24"      | 1000      |
| 20A00M389                              | Pleated Bouffant Cap, Red, 21"       | 1000      |
| 20A00M390                              | Pleated Bouffant Cap, Red, 24"       | 1000      |
| Beard Covers                           |                                      |           |
| 20A00K117                              | XC2000 Beard Cover, White, Universal | 500       |
| 20A00K118                              | XC2000 Beard Cover, White, Universal | 1000      |



| XC2000 Material                                      |                                  |            |
|--|----------------------------------|------------|
| Physical Properties                                  |                                  |            |
| Test Item  | Test Standard                    | Result     |
| Weight (g/m²)  | ASTM D3776/D-3776M-20 (Option C) | 11.7       |
| <b>Tensile Strength</b><br>Length, lbf<br>Width, lbf | ASTM D 5034-09, Grab Method      | 5.0<br>4.2 |

# XtraClean™ Ninja-Style Hood

This XtraClean hood features a latex-free elastic eye opening and side ties for a secure fit. This shoulder length hood allows the user the ability to tuck this hood underneath a coverall for an improved seal.



| Thomas No. Description                                   |                              | Case Qty. |  |
|--|------------------------------|-----------|--|
| Protective   | e Cleanroom Ninja-Style Hood |           |  |
| XC7130 XC7000 Polypropylene Ninja Hood, White, Universal |                              |           |  |

| Physical Properties  |                                  |              |
|--|----------------------------------|--------------|
| Test Item  | Test Standard                    | Result       |
| Weight (g/m²)  | ASTM D3776/D-3776M-20 (option C) | 29.3         |
| Ball Burst Strength, lbf                                     | ASTM D3787-16                    | 40.5         |
| Mullen Burst Strength, psi                                   | ASTM D3786/D3786M-18             | 6.0          |
| <b>Tearing Strength</b><br>Length, lbf<br>Width, lbf         | ASTM D5587-15                    | 4.8<br>8.1   |
| <b>Tensile Strength</b><br>Length, lbf<br>Width, lbf         | ASTM D 5034-09, Grab Method      | 10.1<br>12.1 |
| Particle Shedding (Helmke Drum)                              | IEST-RP-CC003.4                  | Category II  |
| Barrier Properties   |                                  |              |
| Bacterial Filtration Efficiency                              | ASTM F2101                       | 38.5%        |
| Differential Pressure (mm H <sup>2</sup> O/cm <sup>2</sup> ) | ASIMITZ IUI                      | 0.18         |
| Water Resistance, Impact                                     | AATCC 42-2007                    | 26.5         |

## XtraClean™ Face Masks

XC face masks are constructed with 3 layers of non-woven polypropylene. They have 7" of protection and a flexible aluminum nose bridge for a proper seal. They provide 99% bacterial and particulate filtration. Available in earloop and K-Style featuring a unique heat seal on both sides for a more secure fit.



Thomas No. 20A00J392

BlueEarloopSize: 7"Case: 500



Thomas No. XC3200-KW5

WhiteK-styleSize: 7"Case: 500

| Thomas No. | Description                          | Case Qty. |
|------------|--------------------------------------|-----------|
| Cleanroor  | n Face Masks                         |           |
| 20A00J392  | XC3000-5B Face Mask, Blue, Earloop   | 500       |
| XC3200-KW5 | XC3200-KW5 Face Mask, White, K-Style | 500       |

| XC3000-5B Face Ma  | sk                   |        |
|--|----------------------|--------|
| Physical Properties  |                      |        |
| Test Item  | Test Standard        | Result |
| Bacterial Filtration Efficiency (BFE)                        | ASTM F2101           | >99%   |
| Differential Pressure (mm H <sup>2</sup> O/cm <sup>2</sup> ) |                      | 5.28   |
| Latex Particle Challenge (PFE)                               | ASTM F2299/F2299M-03 | >98.6% |

## CE-Force™ Face Masks

CE-Force disposable 3-ply sterile masks are gamma irradiated to Sterility Assurance Level (SAL) of 10<sup>-6</sup> with a pliable nose band. The mask construction has two outer layers of non-woven polypropylene with a high filtration inner layer of melt blown poly-propylene. Manufactured and double bagged in a cleanroom environment. Solvent-free and ultrasonic bonded for a cleaner mask. The masks are sterile packed in individual bags.



Thomas No. 20A00K896

WhiteEarloopSize: 8.25"Case: 500



Thomas No. 20A00K897

White
 Ties
 Size: 8.25"
 Case: 500

| Thomas No. | Description                        | Case Qty. |
|------------|------------------------------------|-----------|
| Cleanroon  | n Face Masks                       |           |
| 20A00K896  | Face Mask, Sterile, White, Earloop | 500       |
| 20A00K897  | Face Mask Sterile White, Tie-On    | 500       |

| CE-Force™ Face Masks   |  |
|--|--|
| Material Composition for 3-Ply Face Mask                                   |  |
| Inner material   | ES material, 17gsm   |
| Middle layer   | MBPP material, 18gsm   |
| Outer material   | ES material, 17gsm   |
| Nose Piece   | Coated metal strip   |
| Loop Type  | Tie-on, made from polyester material<br>Ear loop, with option of PU or OP material |
| Mask Dimension   | 210 mm x 90 mm   |
| Particle Filtration Efficiency, PFE (0.1um)<br>(ASTM F2299)                | 97.60%   |
| <b>Airborne Particle Count, (≥0.5um size)</b> IEST-RP-CC003.4, Helmke drum | 70 counts/pc   |

# **General Protection**

# Standard Polypropylene Shoe Covers

These basic disposable shoe covers are made of durable polypropylene and are 100% latex and silicon free. Added anti-skid print on sole. Excellent for transitions between "clean" and "unclean" areas.

Packaging: 150/Pack; 300/Case

Color: Blue



| Thomas No. | Description   | Case Qty. |
|------------|---|-----------|
|            | <sup>™</sup> Polypropylene Shoe Covers<br>rth America                           |           |
| 20A00G711  | CE-Force Basic Shoe Cover, Polypropylene,<br>Anti-Skid Print Pattern, Universal | 300       |
| 20A00G712  | CE-Force Basic Shoe Cover, Polypropylene,<br>Anti-Skid Print Pattern, X-Large   | 300       |

| Thomas No.              | Description   | Case Qty. |
|-------------------------|---|-----------|
| XtraClean<br>Made in Ch | ™ Polypropylene Shoe Covers<br>ina                    |           |
| 20A00J382               | XC4438 Shoe Cover, Polypropylene<br>Non-Skid, Large   | 300       |
| 20A00J383               | XC4438 Shoe Cover, Polypropylene<br>Non-Skid, X-Large | 300       |

| Test Item  | Test Standard                      | Result         |
|--|------------------------------------|----------------|
| Coefficient of Friction<br>Machine Direction                               | ASTM D1894-14<br>Static<br>Kinetic | 0.492<br>0.406 |
| Coefficient of Friction Cross Direction                                    | ASTM D1894-14<br>Static<br>Kinetic | 0.935<br>0.998 |
| Breaking Strength and Elongation -<br>Grab Test (lbf)<br>Machine Direction | ASTM D5034-09(2017)                | 15.3           |
| Breaking Strength and Elongation -<br>Grab Test (lbf)<br>Cross Direction   | ASTM D5034-09(2017)                | 12.0           |
| Trapezoid Tearing Strength (lbf) Machine Direction                         | ASTM D5587-15(2019)                | 8.9            |
| Trapezoid Tearing Strength (lbf) Cross Direction                           | ASTM D5587-15(2019)                | 6.0            |
| Ball Burst Strength (lbf)  | ASTM D3787-16 MOD.                 | 11.1           |
| Helmke Drum Particle Count   | IEST-RP-CC003.4                    | Category I     |

# **CPE Shoe Covers**

These single use shoe covers are made of compressed polyethylene (CPE). Seamless sole better for grip in wet applications. Commonly used as a liner under laundered boot covers.

Available in two thicknesses, 2.5 mil (lightweight) and 5.5 mil (heavyweight).

| Thomas No. | Description                 | Case Qty. |
|------------|-----------------------------|-----------|
| XtraClea   | n™ CPE Shoe Covers          |           |
| 20A00K906  | Lightweight, Blue, Large    | 1000      |
| 20A00K907  | Lightweight, Blue, X-Large  | 1000      |
| 20A00K908  | Lightweight, White, Large   | 1000      |
| 20A00K909  | Lightweight, White, X-Large | 1000      |
| 20A00K910  | Heavyweight, Blue, X-Large  | 1000      |
| 20A00K911  | Heavyweight, White, X-Large | 1000      |



| Material Physic                                      | cal Properties                   |   |   |
|--|----------------------------------|---|---|
| Test Item  | Test Standard                    | Result<br>Thomas Nos.<br>20A00K906-K909 | Result<br>Thomas Nos.<br>20A00K910-K911 |
| Weight (g/m²)  | ASTM D3776/D-3776M-20 (option C) | 27.8                                    | 53.5                                    |
| Ball Burst Strength, lbf                             | ASTM D3787-16                    | 3.7                                     | 6.5                                     |
| Mullen Burst Strength, psi                           | ASTM D3786/D3786M-18             | 6.0                                     | 9.0                                     |
| Tearing Strength<br>Length, ibf<br>Width, ibf        | ASTM D5587-15                    | 2.8<br>2.0                              | 5.2<br>4.1                              |
| <b>Tensile Strength</b><br>Length, ibf<br>Width, ibf | ASTM D 5034-09, Grab Method      | 6.5<br>5.7                              | 11.9<br>11.1                            |
| Water Vapor Transmission,<br>g/24h/m²                | ASTM E96/E96M-16 (Procedure B)   | 5                                       | 12                                      |

# **High Grip Protection**

This series is designed to give maximum anti-skid protection on smooth, wet or powdered surfaces while remaining suitable for controlled environments due to the low linting, multi-layer materials. All have seamless soles, ultrasonic welding and are latex-free. These strong and durable shoe covers are available in two sizes. Universal fits most shoe sizes. X-Large fits big shoes, snow or work boots.



## ISO 5 Shoe Covers

These shoe covers are built to conform up to ISO 5 level cleanrooms. The proprietary fabrics offers strength, anti-skid, fluid resistance and durability. Finished with seamless soles and side. Double bag packaged for cleanroom compliance.

Packaging: Universal - 150/Pack; 300/Case, X-Large - 120/Pack; 240/Case

Color: Blue

| Thomas No. | Description  | Case Qty. |
|------------|--|-----------|
| CE-Force   | ™ I5 Shoe Covers   |           |
| 20A00G713  | I5 Shoe Cover, Blue, Waterproof,<br>Anti-Skid, Universal | 300       |
| 20A00G714  | 15 Shoe Cover, Blue, Waterproof,<br>Anti-Skid, X-Large   | 240       |

| Coefficient of Friction ASTM D1894-14 Machine Direction Static 0.8   |
|--|
| Kinetic 0.8  |
| Coefficient of Friction         ASTM D1894-14           Cross Direction         Static         0.9           Kinetic         0.9                             |
| Breaking Strength and Elongation -         ASTM D5034-09(2017)           Grab Test (lbf)         ASTM D5034-09(2017)           Machine Direction         24. |
| Breaking Strength and Elongation -         ASTM D5034-09(2017)           Grab Test (lbf)         ASTM D5034-09(2017)           Cross Direction         21.   |
| Trapezoid Tearing Strength (lbf) Machine Direction  ASTM D5587-15(2019) 11.  |
| Trapezoid Tearing Strength (lbf) Cross Direction ASTM D5587-15(2019) 8.  |
|  |
| Water Resistance Impact Penetration AATCC TM42-2017e None  |
| Water Resistance Impact Penetration         AATCC TM42-2017e         None           Ball Burst Strength (lbf)         ASTM D3787-16 MOD.         19.         |

# **XtraGrip II Shoe Covers**

Ideal for a variety of floor surfaces, including tile, coated concrete and epoxy floors. Seamless bottom design is ideal for wet environments and maximum non-skid performance.

Features: Sonic welding, Seamless bottom

Packaging: 100/Bag; 3 Bags/Case; 300/Case

Colors: White and Blue



| Thomas No. | Description                               | Case Qty. |
|------------|---|-----------|
| XtraClean  | ™ XtraGrip II Shoe Covers                 |           |
| 20A00U840  | XtraGrip II Shoe Covers, White, Universal | 300       |
| 20A00U841  | XtraGrip II Shoe Covers, White, X-Large   | 300       |
| 20A00U842  | XtraGrip II Shoe Covers, Blue, Universal  | 300       |
| 20A00U843  | XtraGrip II Shoe Covers, Blue, X-Large    | 300       |

| Test Item  | Test Standard                    | Result         |
|--|----------------------------------|----------------|
| Weight (g/m²)  | ASTM D3776/D-3776M-20 (Option C) | 56.5           |
| Ball Burst Strength, lbf                             | ASTM D3787-16                    | 15.6<br>0.509  |
| Mullen Burst Strength, psi                           | ASTM D3786/D3786M-18             | 16.0           |
| <b>Tearing Strength</b><br>Length, ibf<br>Width, ibf | ASTM D5587-15                    | 11.8<br>8.6    |
| <b>Tensile Strength</b><br>Length, ibf<br>Width, ibf | ASTM D 5034-09, Grab Method      | 24.5<br>20.1   |
| Water Vapor Transmission, g/24h/m²                   | ASTM E96/E96M-16 (Procedure B)   | 11             |
| Coefficient of Friction<br>Static; µ₅<br>Kinetic; µ₄ | ASTM D1894                       | 0.846<br>0.839 |
| Particle Shedding (Helmke Drum)                      | IEST-RP-CC003.4                  | Category I     |
| Barrier Properties                                   |                                  |                |
| Water Resistance, Impact, grams                      | AATCC 42-2017e                   | 0.00           |

# **High Grip Protection**

# CE-Force™ HydroGrip Shoe Covers

Provides good control on smooth, wet or powdered floors. Added protection from wet shoes, thanks to their inner layer that absorbs liquids. Low linting and fit for clean environments.

Features: Multi-layer, Hydrophilic inner layer, Seamless bottom

Packaging: Universal - 150/Pack; 300/Case, X-Large - 120/Pack; 240/Case

Color: Blue



| Thomas No.                      | Description                            | Case Qty. |
|---------------------------------|--|-----------|
| CE-Force™ HydroGrip Shoe Covers |  |           |
| 20A00T853                       | HydroGrip Shoe Covers, Blue, Universal | 300       |
| 20A00T854                       | HydroGrip Shoe Covers, Blue, X-Large   | 240       |

| Test Item  | Test Standard                      | Result         |
|--|------------------------------------|----------------|
| Coefficient of Friction<br>Machine Direction                               | ASTM D1894-14<br>Static<br>Kinetic | 0.756<br>0.743 |
| Coefficient of Friction<br>Cross Direction                                 | ASTM D1894-14<br>Static<br>Kinetic | 0.710<br>0.694 |
| Breaking Strength and Elongation -<br>Grab Test (lbf)<br>Machine Direction | ASTM D5034-09(2017)                | 26.6           |
| Breaking Strength and Elongation -<br>Grab Test (lbf)<br>Cross Direction   | ASTM D5034-09(2017)                | 21.4           |
| <b>Trapezoid Tearing Strength (lbf)</b> Machine Direction                  | ASTM D5587-15(2019)                | 11.8           |
| Trapezoid Tearing Strength (lbf) Cross Direction                           | ASTM D5587-15(2019)                | 8.1            |
| Water Resistance Impact Penetration  | AATCC TM42-2017e                   | None Seen      |
| Water retention rate (%)   | NF G 07-166-1993 (MOD.)            | 229.6          |
| Drying duration, Ts (min)  | NF G 07-166-1993 (MOD.)            | 100            |
| Ball Burst Strength (lbf)  | ASTM D3787-16 MOD.                 | 26.0           |

# CE-Force™ CE-Grip Shoe Covers

Provides a foot barrier with excellent waterproofing and anti-skid properties. High level of protection for environments such as pharmaceutical manufacturing, animal labs and industries like rubber, steel or oil. Offers good control on smooth, wet or powdered surfaces and are strong enough to be used on rough floors. Durable and low linting.

Features: Multi-layer, Seamless bottom, Anti-skid grip

Packaging: Universal - 150/Pack; 300/Case,

X-Large - 120/Pack; 240/Case

Color: Blue



| Thomas No.                    | Description  | Case Qty. |  |  |
|-------------------------------|--|-----------|--|--|
| CE-Force™ CE-Grip Shoe Covers |  |           |  |  |
| 20A00G715                     | CE-Grip Shoe Cover, HD Blue, Waterproof,<br>Anti-Skid, Universal | 300       |  |  |
| 20A00G716                     | CE-Grip Shoe Cover, HD Blue, Waterproof,<br>Anti-Skid, X-Large   | 240       |  |  |

| Test Item  | Test Standard                      | Result         |
|--|------------------------------------|----------------|
| Coefficient of Friction<br>Machine Direction                               | ASTM D1894-14<br>Static<br>Kinetic | 0.689<br>0.699 |
| Coefficient of Friction<br>Cross Direction                                 | ASTM D1894-14<br>Static<br>Kinetic | 0.652<br>0.666 |
| Breaking Strength and Elongation -<br>Grab Test (lbf)<br>Machine Direction | ASTM D5034-09(2017)                | 26.6           |
| Breaking Strength and Elongation -<br>Grab Test (lbf)<br>Cross Direction   | ASTM D5034-09(2017)                | 21.4           |
| <b>Trapezoid Tearing Strength (lbf)</b><br>Machine Direction               | ASTM D5587-15(2019)                | 14.6           |
| Trapezoid Tearing Strength (lbf) Cross Direction                           | ASTM D5587-15(2019)                | 10.2           |
| Water Resistance Impact Penetration  | AATCC TM42-2017e                   | None Seen      |
| Ball Burst Strength (lbf)  | ASTM D3787-16 MOD.                 | 25.3           |

## CE-Force™ Cleanroom Nitrile Gloves

CE-Force nitrile cleanroom gloves are designed for use in Class 10 and higher cleanrooms. Made from virgin nitrile copolymer material, these high quality powder-free gloves are accelerator-free and feature beaded cuffs for secure seal and textured fingers for added grip. In order to control defects and ensure the specified product is consistently manufactured, these gloves are produced at high quality standards, consisting of stringent quality checks as well as laboratory testing at every stage of our production process.

Packaging: 50 pcs x 2 into double cleanroom sealed bag; 10 bags into carton liner; 1000 gloves per master case

Color: White





| Physical Properties                                     |                    |                          |
|---|--------------------|--------------------------|
| Parameter   | Test Method        | Specifications           |
| Tensile Strength (MPa)                                  | ASTM D 412         | > 18                     |
| Modulus @300 (MPa)                                      | ASTM D 412         | < 9                      |
| Ultimate Elongation (%)                                 | ASTM D 412         | > 500                    |
| Pinhole   | ASTM D 5151        | G1 AQL 1.5               |
| LPC (≥ 0.50 micron, counts/cm2)                         | IEST RP-CC 005.4   | Max 650                  |
| Chloride, CI- (ug/cm2)                                  |                    | Max 0.300                |
| Nitrate, NO3- (ug/cm2)                                  |                    | Max 0.150                |
| Sulfate, SO42- (ug/cm2)                                 |                    | Max 0.020                |
| Sodium, Na+ (ug/cm2)                                    |                    | Max 0.050                |
| Potassium, K+ (ug/cm2)                                  |                    | Max 0.030                |
| Lithium, Li+ (ug/cm2)                                   | IEST RP—CC 005.4   | Max 0.0001               |
| Magnesium, Mg2+ (ug/cm2)                                |                    | Max 0.010                |
| Calcium, Ca2+ (ug/cm2)                                  |                    | Max 0.300                |
| Zinc, Zn2+ (ug/cm2)                                     |                    | Max 0.050                |
| Total Non Volatile Residues<br>(TNVR) in water (ug/cm2) |                    | Max 5.0                  |
| Silicone, Amide, DOP By FTIR                            |                    | Absent                   |
| Surface Resistance (ohms)                               | ANSI/ESD STM 11.11 | Max 5 X 10 <sup>11</sup> |
| Static Decay (seconds)                                  | WI-QA/15-11        | Max 2.0                  |

| Dimensional Parameters - 12" Gloves |             |             |           |           |           |           |
|-------------------------------------|-------------|-------------|-----------|-----------|-----------|-----------|
| Parameter                           | XS          | S           | M         | L         | XL        | 2XL       |
| Thomas No.                          | 20A00K183   | 20A00K184   | 20A00K185 | 20A00K186 | 20A00K187 | 20A00K188 |
| Glove Weight (gram/pc)              | 5.5 + 0.5   | 6.0+ 0.5    | 6.5 + 0.5 | 7.0 + 0.5 | 7.5 + 0.5 | 8.0 + 0.5 |
| Palm Width (mm)                     | 75 + 5      | 85 + 5      | 95 + 5    | 105 + 5   | 115 + 5   | 125 + 5   |
| Glove Weight (gram/pc)              |             | Min 300     |           |           |           |           |
| Thickness - Cuff (mm)               |             | 0.08 – 0.10 |           |           |           |           |
| Thickness - Palm (mm)               |             | 0.10 – 0.12 |           |           |           |           |
| Thickness - Finger (mm)             | 0.12 – 0.14 |             |           |           |           |           |

# Floor Mats

# CE-Force™ Sticky Floor Mats

CE-Force multi-layered clean-film full adhesive layers form mats that effectively capture dirt and dust from foot-traffic and equipment wheels before they enter the controlled environment. Each of the numbered layers of the mat peels off easily to reveal a new clean surface. Peel-off sheets eliminate the need for messy cleaning and resealable to make it easy to maintain a clean surface. Smooth, effective surface is not damaged by shoes, booties, or cart wheels. Numbered corner tabs for easy tracking of remaining sheets.



Perfect for cleanrooms, laboratories and any other dust/dirt free environment. Aerospace, Biotechnology, Laser optics, Pharmaceutical

Packaging: 4 x 30 Sheets/Case

| Thomas No. | Description                  | Case Qty.     |  |  |  |
|------------|------------------------------|---------------|--|--|--|
| Sticky Flo | Sticky Floor Mats            |               |  |  |  |
| 1140X99    | Sticky Mat, 18" x 36", Blue  | 4 x 30 Sheets |  |  |  |
| 1140Y00    | Sticky Mat, 18" x 36", Gray  | 4 x 30 Sheets |  |  |  |
| 1140Y01    | Sticky Mat, 18" x 36", White | 4 x 30 Sheets |  |  |  |
| 1140Y02    | Sticky Mat, 18" x 45", Blue  | 4 x 30 Sheets |  |  |  |
| 1140Y03    | Sticky Mat, 18" x 45", Gray  | 4 x 30 Sheets |  |  |  |
| 1140Y04    | Sticky Mat, 18" x 45", White | 4 x 30 Sheets |  |  |  |
| 1140Y05    | Sticky Mat, 24" x 36", Blue  | 4 x 30 Sheets |  |  |  |
| 1140Y06    | Sticky Mat, 24" x 36", Gray  | 4 x 30 Sheets |  |  |  |
| 1140Y07    | Sticky Mat, 24" x 36", White | 4 x 30 Sheets |  |  |  |
| 1140Y08    | Sticky Mat, 26" x 45", Blue  | 4 x 30 Sheets |  |  |  |
| 1140Y09    | Sticky Mat, 26" x 45", Gray  | 4 x 30 Sheets |  |  |  |
| 1140Y10    | Sticky Mat, 26" x 45", White | 4 x 30 Sheets |  |  |  |
| 1140Y11    | Sticky Mat, 36" x 36", Blue  | 4 x 30 Sheets |  |  |  |
| 1140Y12    | Sticky Mat, 36" x 36", Gray  | 4 x 30 Sheets |  |  |  |
| 1140Y13    | Sticky Mat, 36" x 36", White | 4 x 30 Sheets |  |  |  |
| 1140Y14    | Sticky Mat, 36" x 45", Blue  | 4 x 30 Sheets |  |  |  |
| 1140Y15    | Sticky Mat, 36" x 45", Gray  | 4 x 30 Sheets |  |  |  |
| 1140Y16    | Sticky Mat, 36" x 45", White | 4 x 30 Sheets |  |  |  |
| 1140Y17    | Sticky Mat, 36" x 60", Blue  | 4 x 30 Sheets |  |  |  |
| 1140Y18    | Sticky Mat, 36" x 60", Gray  | 4 x 30 Sheets |  |  |  |
| 1140Y19    | Sticky Mat, 36" x 60", White | 4 x 30 Sheets |  |  |  |

| Technical Details |   |  |  |
|-------------------|---|--|--|
| Mat Composition   | LDPE (Low Density Polyethylene)   |  |  |
| Thickness/Sheet   | 0.035mm, 0.045mm, 0.05mm; Tolerance : ±8%   |  |  |
| Tensile Strength  | ≥ 10MPa (Lengthways) / ≥ 8MPa (Transverse)  |  |  |
| Elongation        | ≥ 150% (Lengthways) / ≥ 200% (Transverse)   |  |  |
| Peel Adhesion     | Medium Tack (MT):<br>400g/25mm (Top Layer); 600g/25mm (Bottom Layer)<br><b>Note</b> : High Tack (HT) options available upon request - please inquire. |  |  |
| Colors            | Blue, Grey, White   |  |  |
| Dimensions        | 18" x 36"; 18" x 45"; 24" x 36"; 26" x 45"; 36" x 36"; 36" x 45"; 36" x 60"<br><b>Note:</b> Dimension Tolerance is ±1.5%                              |  |  |
| Packaging         | 30 sheets/mat; 4 mats/case  |  |  |

Note: Data shown are typical values and should not be used as specifications.

# Stationery

## XtraClean™ Cleanroom Paper

XtraClean "Class 10" cleanroom paper and stationary meets or exceeds ISO Standards for use in cleanrooms and sterile environments. Latex Free 22# cleanroom paper, 80/g/m weight, 5. mil Caliper 4.8 million Particles /m. Tear strength of 5 kg/ 15 mm machine direction and 2.5 kg cross direction.

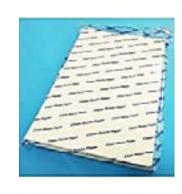
Paper comes in White, Blue, Pink, Canary, Green, Grey, Goldenrod, and Ivory.

Sizes: 8½" x 11" and 11" x 17". Other sizes available.

Packaging: 81/2" x 11" - 250/Pack, 10 Packs/Case, 2500/Case;

11" x 17" - 250/Pack, 5 Packs/Case, 1250/Case





| Performance Charac                                     | teristics  |  |
|--|--|--|
| Property   | Test Method  | Typical Value                                |
| Basis Weight   | TM2 The Determination of Basis Weight  | 0.756<br>0.743                               |
| Caliper  |  | 0.710<br>0.694                               |
| <b>Tear Strength</b> Machine Direction Cross Direction | Elmendorf of Tear  | 26.6   |
| Surface Resistivity                                    | The determination of surface resistivity of thin, flat materials adapted from EOS-S11, 11-1993 | 21.4   |
| Contamination Chara                                    | acteristics  |  |
| Particles (0.5)  | Particles released from paper<br>under conditions of minimal stress                            | 4.8 million particles / m                    |
| E.S.S  |  | .018   |
| lons<br>Sodium<br>Ammonium                             | The determination of ions in paper by capillary ion analysis ( CIA ) Technique                 | 85 ppm 0.390 uq / cm2<br>50 ppm 0.24 uq / cm |

**Note:** Data in this table represents typical analysis of these products. These are not specifications. CCR continually refines both its processes and its products. This is the most accurate representation of the typical properties of these products at the time of production.

## XtraClean™ Latex Cleanroom Notebooks

Side spiraled cleanroom notebooks are used to make notes and record events of daily operations. Printed with college rule lines or engineering grids on all pages. Spiral notebooks include semi-transparent, high density polyethylene covers. Manufactured to cleanroom standards from 22# latex-impregnated bond and assembled and packaged in an ISO Class 5 cleanroom, these notebooks are designed to keep particle burdens to a minimum.

Includes 100 pages (50 sheets).

Each notebook is individually shrink-wrapped and packaged in a polyethylene bag.

| Thomas No.          | Description                                 | Case Qty. |  |
|---------------------|---|-----------|--|
| Cleanroom Notebooks |   |           |  |
| XC3555              | Latex Notebooks, Size 3½" x 5½"             | 30        |  |
| XC5585              | Latex Notebooks, Size 5½" x 8½"             | 30        |  |
| XC5585GRID          | Latex Notebooks, Grid Paper, Size 5½" x 8½" | 30        |  |
| XC8511              | Latex Notebooks, Size 8½" x 11"             | 30        |  |
| XC8511GRID          | Latex Notebooks, Grid Paper, Size 8½" x 11" | 30        |  |



# Stationery

# XtraClean™ Cleanroom Sticky Notes

Clean Notes "sticky notes" are the answer when all you want to leave behind is a quick message. A special adhesive backing lets Clean Notes easily stick to any surface without leaving particles when the note is removed.

Made from ultra-clean latex-free 28# white bond paper.

Available in 3" x 3" only.

| Thomas No.    | Description  | Case Qty. |
|---------------|--|-----------|
| Sticky Notes  |  |           |
| XC33PINW-1PK  | Sticky Notes, 3" x 3", 100 Sheets/Pad, White, Individually wrapped | 24        |
| XC33PINW-24PK | Sticky Notes, 3" x 3", 100 Sheets/Pad, White                       | 24        |



## XtraClean™ Cleanroom Pens & Markers

A low-sodium ink pen designed with a special poly barrel to limit particle generation. The ink cartridge is a two piece container constructed of a metal body with a roller for ink dispense. Pen bodies are manufactured from a molded single piece, extruded high density, white polyethylene.

| Thomas No.        | Description              | Pack Qty. | Case Qty. |  |  |  |
|-------------------|--------------------------|-----------|-----------|--|--|--|
| Pens with 0       | Pens with Caps           |           |           |  |  |  |
| XCPEN-BLK         | Pens w/Caps, Black       | 10        | 100       |  |  |  |
| XCPEN-BLU         | Pens w/Caps, Blue        | 10        | 100       |  |  |  |
| XCPEN-RED         | Pens w/Caps, Red         | 10        | 100       |  |  |  |
| Pens, Click-style |                          |           |           |  |  |  |
| XCPENCLK-BLK      | Pens, Click-style, Black | 10        | 100       |  |  |  |
| XCPENCLK-BLU      | Pens, Click-style, Blue  | 10        | 100       |  |  |  |
| XCPENCLK-RED      | Pens, Click-style, Red   | 10        | 100       |  |  |  |

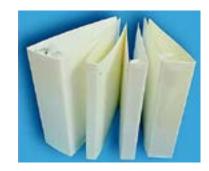


| Thomas No.  | Pack Qty.      | Case Qty. |   |
|-------------|----------------|-----------|---|
| Markers     |                |           |   |
| XCCRFTM-BLK | Markers, Black | 12        | _ |
| XCCRFTM-BLU | Markers, Blue  | 12        | _ |
| XCCRFTM-RED | Markers, Red   | 12        | _ |

# XtraClean™ Cleanroom Binders

Constructed of white dissipative .75 gauge, high-density polyethylene. Transparent poly pockets on front & spine allow identification sheet insertions. Powder coated metal rings, ESD safe.

| Thomas No.        | Description           | Case Qty. |  |
|-------------------|-----------------------|-----------|--|
| Cleanroom Binders |                       |           |  |
| XCBIND-PCM1       | Cleanroom Binders, 1" | 10        |  |
| XCBIND-PCM2       | Cleanroom Binders, 2" | 10        |  |
| XCBIND-PCM3       | Cleanroom Binders. 3" | 10        |  |



# XtraClean™ Cleanroom Sheet Protectors

Cleanroom sheet protectors are designed to protect documents in a non-particulating poly pouch from harsh environments. These static dissipative protectors are three-hole punched for easy insertion into binders.

| Thomas No.                 | Description                | Pack Qty. |  |  |  |  |
|----------------------------|----------------------------|-----------|--|--|--|--|
| Cleanroom Sheet Protectors |                            |           |  |  |  |  |
| XCPROT8511ESD3             | Cleanroom Sheet Protectors | 100       |  |  |  |  |





Welcome to Thomas Scientific's Controlled Environments and Cleanroom Solutions Specialists. A team of controlled environment experts dedicated to providing you with products and service solutions for all your manufacturing requirements for cleanrooms and controlled environments, in markets such as biopharma and advanced technologies.



## Experienced, cleanroom and supply chain experts

who drive technical application engagement for products, inventory solutions, and productivity improvements for our customers and supplier partners.



## Dedicated Production Customer Service (PCS) Specialist

who ensure quality management of customer specific requirements, order accuracy, on-time delivery, certifications, and provide 360° supply chain communication.



## Provide Assurance of Supply

through Thomas's Customer Inventory Reserve Program which delivers business continuity, mitigates the risk of production shutdowns, and improves inventory forecasting, planning collaboration and visibility.



## (VMI) Vendor Managed Inventory Service Solutions

delivers enhanced supply chain value by delivering increased productivity and process efficiencies across the customer operations.



Provides Access to the Broadest Supplier Portfolio of Products Supporting Cleanroom and Clean Manufacturing Environments

which provides choice, innovative sourcing options, quality, availability, and environmentally sustainable solutions.

To learn more about Thomas Controlled Environment Services, visit Thomas Sci.com/Controlled Environments







In collaboration with cleanroom design and construction experts, Angstrom Technology, Thomas Scientific brings an experienced and world-class design-build solution to our customers. Completing a high quality cleanroom build has never been more convenient.

#### **PRODUCTS**

- Cleanrooms Hardwall & Softwall
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## How to Successfully Design & Build Your Cleanroom

Cleanroom design is informed by a variety of different factors ranging from the technical to the practical.

If this is your first cleanroom design or redesign project, knowing where to begin and all the things you need to consider can be a difficult and daunting task. This is especially true since much on the information available on the subject is highly technical and virtually incomprehensible.

That's why we've created this **FREE LIVE MASTERCLASS** to help you determine the type of cleanroom you need, along with all of the other necessary components, lighting, wall material, equipment, and more.

Visit ThomasSci.com/cleanroom-construction to reserve your seat!

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